

Illinois Department of Transportation  
Bureau of Materials and Physical Research  
**APPROVED LIST OF CERTIFIED ASTM A-706 REINFORCING BAR AND/OR DOWEL BAR PRODUCERS**  
**March 30, 2012**

**This list supersedes the January 27, 2012 list.**

Standard Specifications for Road and Bridge Construction Articles 1006.10 and 1006.11 ([current year issued](#))

**For information regarding new product submittal, click the “New Submittal” bookmark to the left.**

<p>Alton Steel, Inc. P.O. Box 2576 Alton, IL 62002-9011</p> <p>Producer Number: 6093-01</p> <p><a href="http://www.altonsteel.com/">http://www.altonsteel.com/</a></p>	<p>CMC Steel – Texas (Formerly SMI) Box 911 Seguin, TX 78156-0911</p> <p>Producer Number: 3453-01</p> <p><a href="http://www.smi-texas.com/">http://www.smi-texas.com/</a></p>	<p>CMC Steel – South Carolina (Formerly SMI) P.O. Box 2005 New State Road Cayce-West Columbia, SC 29171</p> <p>Producer Number: 3453-02</p> <p><a href="http://www.smi-sc.com/">http://www.smi-sc.com/</a></p>
<p>Gerdau Ameristeel P.O. Box 518 Highway 217 Yellow Water Rd. Baldwin, FL 32234</p> <p>Producer Number: 6024-01</p> <p><a href="http://www.ameristeel.com/locations/s/m/jax_loc.cfm">http://www.ameristeel.com/locations/s/m/jax_loc.cfm</a></p>	<p>Gerdau Ameristeel P.O. Box 484980 6601 Lakeview Road Charlotte, NC 28269</p> <p>Producer Number: 6024-02</p> <p><a href="http://www.ameristeel.com/locations/s/m/char_loc.cfm">http://www.ameristeel.com/locations/s/m/char_loc.cfm</a></p>	<p>Gerdau Ameristeel 801 AmeriSteel Rd. P.O. Box 3670 Jackson, TN 38303</p> <p>Producer Number: 6024-03</p> <p><a href="http://www.ameristeel.com/locations/s/m/jackson_loc.cfm">http://www.ameristeel.com/locations/s/m/jackson_loc.cfm</a></p>
<p>Gerdau Ameristeel 1919 Tennessee Ave. P.O. Box 51236 Knoxville, TN 37950-1236</p> <p>Producer Number: 6024-04</p> <p><a href="http://www.ameristeel.com/locations/s/m/knox_loc.cfm">http://www.ameristeel.com/locations/s/m/knox_loc.cfm</a></p>	<p>Gerdau Ameristeel North Crossman Rd. Sayreville, NJ 08871-0249</p> <p>Producer Number: 6024-05</p> <p><a href="http://www.ameristeel.com/locations/s/m/sayreville_loc.cfm">http://www.ameristeel.com/locations/s/m/sayreville_loc.cfm</a></p>	<p>Gerdau Ameristeel 1678 Red Rock Rd P.O. Box 64189 St. Paul, MN 55164</p> <p>Producer Number: 6024-13</p> <p><a href="http://www.ameristeel.com/locations/s/m/StPaul_loc.cfm">http://www.ameristeel.com/locations/s/m/StPaul_loc.cfm</a></p>
<p>Gerdau Ameristeel Texas Steel Mill Division 100 Old Highway 90 West Vidor, TX 77662</p> <p>Producer Number: 6024-15</p> <p><a href="http://www.ameristeel.com/locations/s/m/Beaumont_loc.cfm">http://www.ameristeel.com/locations/s/m/Beaumont_loc.cfm</a></p>	<p>Gerdau Ameristeel Midlothian (Formerly Chaparral Steel P/S 2338-01) Route 1 P.O. Box 1100 Midlothian, TX 76065</p> <p>Producer Number: 6024-24</p> <p><a href="http://www.chaparralsteel.com/">http://www.chaparralsteel.com/</a></p>	<p>Keystone Steel &amp; Wire Company 7000 S. W. Adams Street Peoria, IL 61641-0002</p> <p>Producer Number: 1060-01</p> <p><a href="http://www.keystonesteel.com">http://www.keystonesteel.com</a></p>
<p>Nucor Steel P.O. Box 126 Jewett, TX 75846</p> <p>Producer Number: 2394-02</p> <p><a href="http://www.nucor.com/index.aspx">http://www.nucor.com/index.aspx</a></p>	<p>Nucor Steel P.O. Box 2008 Auburn, NY 13021-0008</p> <p>Producer Number: 2394-09</p> <p><a href="http://www.nucor.com/index.aspx">http://www.nucor.com/index.aspx</a></p>	<p>Nucor Steel 972 E. 4500 North Road Bourbonnais, IL 60914-4127</p> <p>Producer Number: 2394-10</p> <p><a href="http://www.nucor.com/index.aspx">http://www.nucor.com/index.aspx</a></p>

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<p>Nucor Steel P.O. Box 2764 Birmingham, AL 35202-2764</p> <p>Producer Number: 2394-12</p> <p><a href="http://www.nucor.com/index.aspx">http://www.nucor.com/index.aspx</a></p>	<p>Nucor Steel Jackson 3630 Fourth St. Flowood, MS 39232</p> <p>Producer Number: 2394-13</p> <p><a href="http://www.nucor.com/index.aspx">http://www.nucor.com/index.aspx</a></p>	<p>Nucor Steel Marion 912 Cheney Avenue Marion, OH 39232</p> <p>Producer Number: 2394-15</p> <p><a href="http://www.nucor.com/index.aspx">http://www.nucor.com/index.aspx</a></p>
<p>Nucor Steel Connecticut (Formerly Connecticut Steel) P.O. Box 928 Wallingford, CT 06492</p> <p>Producer Number: 2394-16</p> <p><a href="http://www.connecticutsteel.com/">http://www.connecticutsteel.com/</a></p>	<p>Nucor Steel Seattle, Inc. 2424 SW Andover Seattle, WA 98106-1100</p> <p>Producer Number: 2394-14</p> <p><a href="http://www.nucor.com/index.aspx">http://www.nucor.com/index.aspx</a></p>	<p>Evraz Rocky Mountain Steel North America (Formerly Rocky Mountain Steel) P.O. Box 316 Pueblo, CO 81002</p> <p>Producer Number 5652-01</p> <p><a href="http://www.evrazincna.com/LocationsFacilities/RockyMountainSteelMills/tabid/71/Default.asp">http://www.evrazincna.com/LocationsFacilities/RockyMountainSteelMills/tabid/71/Default.asp</a></p>

Note: The approval process is outlined in Policy Memorandum titled "Reinforcement Bar and/or Dowel Bar Plant Certification Procedure" which can be viewed at the following internet link <http://www.dot.il.gov/materials/index2.html> .

For a complete listing of dowel/rebar and instructions on how to read the markings can be found at the following internet link <http://www.dot.il.gov/materials/rebarguide.pdf> .

Domestic Steel Act Applies:

All iron and steel products, which are to be incorporated into state projects shall be domestically manufactured or produced and fabricated. The Contractor shall obtain from the iron or steel producer and/or fabricator, in addition to the mill analysis, a certification that all iron or steel materials meet these domestic source requirements. The application of all coatings, epoxy, galvanizing, painting, etc., to metal products shall be domestically applied.

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**Submittal for Testing and Approval**

Effective: July 27, 2007

Revised: July 9, 2010

**A. Scope**

Before materials can be used for a Department project, the manufacturer/supplier must have a producer/supplier number assigned to their facility. The following guidelines are provided to clarify the submittal requirements and expedite the process.

**B. Procedure**

When requesting producer/supplier status with the Department, the following shall be included in the certification:

- Manufacturer name and internet address (if applicable),
- The specific product brand name, (if private label must provide original product name)
- Material Safety Data Sheet (if applicable),
- Technical Data Sheet,
- A signed letter stating the subject material will not be changed without written notification to the Department, and
- Contact person's name, title, address, email address, and phone number.

Depending on the material, test samples may be required to obtain a producer/supplier number. Please contact Ray Rowden at (217) 782-4666 for sample size as sizes vary depending on the material type. The sample and certification shall be sent to:

Ray Rowden  
Illinois Department of Transportation  
Bureau of Materials & Physical Research  
126 East Ash Street  
Springfield, IL 62704-4766

Any sample provided without the required information listed will not be tested. Any changes outside the manufacturer's original parameters will necessitate a new sample submittal.

Submitted materials will be tested according to the Department's current edition of the Standard Specifications for Road and Bridge Construction.

**C. Recertification**

Annual recertification for various materials is required. During the last quarter of the calendar year, a recertification letter will be sent to the manufacturer. The recertification paperwork is due by mid January of the following year. The recertification process assures the manufacturer that his/her product will remain on the approved list for a period of one calendar year.

The manufacturer will be notified when the sample testing is complete. For questions regarding the testing and approval process, contact Ray Rowden at (217) 782-4666.

**D. Certified Producer/Materials By Policy Memorandum**

Rebar/Dowel Bar manufacturers are certified/qualified by Policy Memorandum 26-08.1 which can be found at the following internet link.

<http://www.dot.il.gov/materials/pdf/26-08.1reinforcementbardowel.pdf>

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**Instructions for Acknowledgement by Company:**

The owner, partner, or corporate officer shall complete the following and return a signed and dated copy with the product submittal or recertification.

\_\_\_\_\_ desires to obtain approval of materials to be  
(Insert name of company)  
supplied to Department of Transportation contractors as more fully described herein. I  
and \_\_\_\_\_ understand that the Department of Transportation  
(Insert name of company)  
reserves the right in its contracts to approve materials at the source of supply as  
provided in Article 106.01 of the Standard Specifications for Road and Bridge  
Construction. I and \_\_\_\_\_ further understand that approval of  
(Insert name of company)  
company supplied material pursuant to this request does not constitute a contract to  
supply material to the State of Illinois or any of its contractors, and that the Department  
of Transportation does not assure or guarantee that any materials approved hereunder  
will be supplied to the State or any of its contractors. In consideration of approval, I and  
\_\_\_\_\_ agree to the terms, conditions and performance  
(Insert name of company)  
standards of the Standard Specifications for Road and Bridge Construction.

Type of Company:    Individual     Partnership     Corporation

Company Name \_\_\_\_\_

Printed Name \_\_\_\_\_

Signature \_\_\_\_\_

Title \_\_\_\_\_

Business Address \_\_\_\_\_

City/State/Zip Code \_\_\_\_\_

Date of Signature \_\_\_\_\_